



Fits: 2017-2020 Cadillac XT5 Rear Double Layer Stainless Steel



PROFESIONAL INSTALLATION IS HIGHLY REQUIRED.



REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT.



READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.



DO NOT OVER TORQUE. STANDARD OPERATING LOAD FOR TIGHTEN BODY MOUNT NUTS & BOLTS VARIES FROM **45** TO **65** FOOT POUND.

SCAN
OUR
READER
FOR
MANUAL



1HR



Cutting is not
Required



Drilling is not
Required



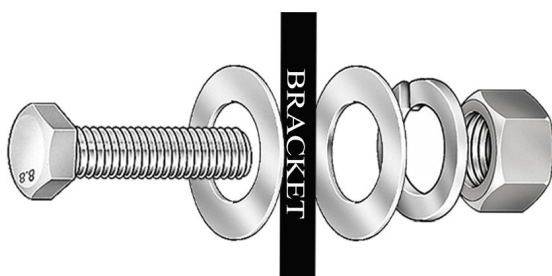
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STEP 1:

Open up the box of brackets and hardware to make sure you have all the items listed below before you initiate the installation.



NOTE

Allways refer to the Bolt Pattern at every step of the entire installation for a successful work.



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STEP: 2

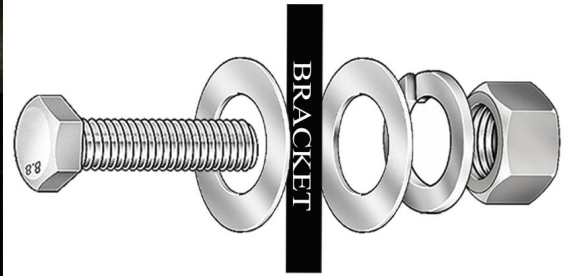
Exactly as shown in the picture above. You should find the chassis holes easily to insert the droppins. Then, install the brackets and follow the arrows to know where the screws are going to be put on.

Follow same procedure on the other side.





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STEP: 3

Once you have installed both left and right brackets successfully. Continue with the bumper and follow the steps on the picture above to know how to install the bolts.

